

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD		ECN #:			
Date: <u>06.01.05</u>		<u>766</u>			
Project No: <u>D206-627</u>	Created By: <u>PH</u>	Checked By: <u>PH</u>			
Project Name: <u>206/407 Access Step</u>	Approved By: <u>(Proj. Manager)</u>	Approved By: <u>(Management if reqd)</u>			
Description of Change:					
<p>RELEASE: JIN-D206-627 Rev E D2721 Rev C D2842 Rev B D3459 Rev A</p> <p>DSI 9235 Rev B D2724 Rev C D3394 Rev A D3461 Rev A</p> <p>DSI 9253 Rev B D2841 Rev B D3458 Rev A D3464 Rev A</p>					
Notification/Acceptance	Affected	Initials	Authorization		
QA	N/A		P601-590		
Production	✓				
Planning	N/A				
Marketing	N/A				
Engineering Actions	Yes	No	Responsible	To happen by:	Complete
Update Blue/Pink File	✓		KJ/PH	ASAP	06.01.17 PH
Update DSI File	✓	✓	KJ		06.01.16 PH
Update D-Part Master Binder	✓		KJ		06.01.16 PH
Update Grey Project Binder	✓		KJ		06.01.16 PH
Update DEO Binder	✓		KJ		06.01.16 PH
Update Master Document List	✓		PH		06.01.16 PH
Update Drawing Approval Record	✓		PH		06.01.16 PH
Update Change Record Form	✓		KJ		06.01.16 PH
Move Electronic File	✓		KJ		06.01.16 PH
Notify TCA of Change		✓			
Notify FAA of Change		✓			
Update QSI 021		✓			
Update QSI 036		✓			
Scan Documents	✓		KJ/AP	ASAP	06.01.16 PH
Update MIS Database (ALCPAC)	✓		KJ/AP/Kon	ASAP	06.01.17 PH
Update Access Database	✓		KJ	ASAP	06.01.17 PH
Verification ARC		✓			
Create/Update STC Approval List		✓			
Create/Update IPP's 2 COSH	✓		EC/JLM	ASAP	06.01.04 PH
Create/Update BOM's	✓		EC/JLM		06.01.04 PH
Create/Update PPP's	✓		KJ		06.01.17 PH
Update Paperwork Kits in Production	✓		DH/LL		06.03.23 PH
Update Paperwork Kits in Stock	✓		DH/LL		NOT RECD PER BILL BECKETT.
Rework/Scrap Current Production	✓		LL		PH
Rework/Scrap Kits in Stock?	✓		LL		06.06.23
Create/Update Laminated Dwgs		✓			
Create/Update Controlled Dwgs	✓		KJ	ASAP	06.01.16 PH
Create/Update FAI sheets	✓		EC/JLM		06.01.17 PH
Create/Update CNC Programs	✓		EC/JLM		06.01.17 PH
Create/Update Tooling	✓		EC/JLM		06.01.17 PH
Create/Update DXF File		✓			
MPP required?		✓			
Notify Previous Customers		✓			
Notify Eurocopter France		✓			
Notes:					
SEE ATTACHED NOTES					

ACTIVITY SUMMARY REPORT



DART AEROSPACE LTD
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7

Attendees:

Report Type:

Subject:

ELN # 766

Venue:

Date:

06.01.05

Sheet

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Item	Action / Description	Responsible	Due Date	Action / Date
5)	Create FAI Sheet For D3394 DWGS	JLM/EC		
6)	Create Custom W/O to pull hardware and D2731 LVBS from old CHG # and put into new CHG #	JLM/EC		
7)	Update existing stock of DSI 9235-011 I.A.W. with DSI 9235-011 REV B (need longer quick pins) add 06.06.23 #	LL		

ACTIVITY SUMMARY REPORT



DART AEROSPACE LTD
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7

Attendees:

D206-628 NOTES PREPARED
BY P. HUM

Report Type:

Subject:

ECN # 766

Venue:

Date: ~~05.11.02~~ 06.01.05

Sheet 1 of 2

Item	Action / Description	Responsible	Due Date	Action / Date
1)	NEW CHANGE #'S NEW CHG'S	FYI	FYI	FYI
	D206-628-011/-012 002			
	D206-628-013/-014 003			
	D206-628-021/-022 002 ✓			
	D206-628-023/-024 002			
	D206-628-031/-032 002			
	D206-628-033/-034 002			
2)	Once new parts are confirmed and fit and functions are performed, DISCONTINUE making steps at old CHG'S			
	D206-628-011/-012	PH	ASAP	
	D206-628-013/-014	PH	ASAP	
	D206-628-021/-022/-031/-032	PH	ASAP	
	D206-628-023/-024/-033/-034	PH	ASAP	
3)	Note new mounting Lugs D3294 • D2731-3/-7 are still okay Use existing in stock	EC/LL	ASAP	
4)	Changes to parts and hardware are noted in attached FOR FLOAT HARDWARE, ALL ARE CORROSION RESISTANT HARDWARE: I.E. ANB C 4A NAS1515HXL	EC/JLM/LL	FYI	

Kim Johnston

From: Linda Lacelle [llacelle@dartaero.com]
Sent: Monday, January 16, 2006 3:06 PM
To: Kim Johnston (E-mail)
Subject: FW: MDL update for SA00500SE

-----Original Message-----

From: Bill Beckett [mailto:bbeckett@dartaero.com]
Sent: Thursday, January 12, 2006 11:11 AM
To: 'Eric Charbonneau'; 'David Shepherd'; 'Linda Lacelle'
Subject: RE: MDL update for SA00500SE

We will continue to sell the old stock until it is exhausted. All new jobs that Linda creates will incorporate the new design.
Bill

-----Original Message-----

From: Eric Charbonneau [mailto:echarbonneau@dartaero.com]
Sent: January 12, 2006 10:53 AM
To: 'Bill Beckett'
Cc: David Shepherd; Linda Lacelle
Subject: RE: MDL update for SA00500SE

What should we do with all of the current stock?

Here is a list of current stock:

D206-628-011: Qty3
D206-628-012: Qty3
D206-628-013: Qty5
D206-628-014: Qty5
D206-628-021: Qty1
D206-628-022: Qty2
D206-628-023: Qty1
D206-628-024: Qty1
D206-628-031: Qty5
D206-628-032: Qty5
D206-628-033: Qty3
D206-628-034: Qty3

Thanks,

Eric Charbonneau
Production Engineering Coordinator

DART aerospace Ltd.

T(613) 632-3336

F(613) 632-4443

echarbonneau@dartaero.com

From: Bill Beckett [mailto:bbeckett@dartaero.com]

1/16/2006

Sent: January 11, 2006 3:48 PM
To: 'David Shepherd'; Linda Lacelle (E-mail); Eric Charbonneau (E-mail)
Cc: pmcdonald@dartaero.com; 'Peter Hum'
Subject: RE: MDL update for SA00500SE



-----Original Message-----

From: David Shepherd [mailto:davids@dartaero.com]
Sent: January 11, 2006 3:34 PM
To: Peter Hum
Cc: Bill Beckett; pmcdonald@dartaero.com
Subject: Fw: MDL update for SA00500SE

In my left hand, I am now holding the letter from the FAA that approves the latest MDL for the D206-628 steps.
Therefore, the new design of the D206-628 steps is approved.

Go ahead and ship those steps.

David

----- Original Message -----

From: "David Shepherd" <davids@dartaero.com>
To: <Candice.Gerretsen@faa.gov>
Cc: "Peter Hum" <phum@dartaero.com>; "Bill Beckett" <bbeckett@dartaero.com>;
<pmcdonald@dartaero.com>
Sent: Tuesday, January 10, 2006 11:26 AM
Subject: Re: MDL update for SA00500SE

> Hi Candice,
>
> This is great news. Please fax the letter to 403-717-1288.
>
> Thanks,
> David

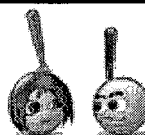
>
>
> ----- Original Message -----
> From: <Candice.Gerretsen@faa.gov>
> To: "David Shepherd" <davids@dartaero.com>
> Sent: Tuesday, January 10, 2006 11:16 AM
> Subject: Re: MDL update for SA00500SE
>
>

>>
>>
>>
>>
>> David,
>>
>> Jean gave me the package yesterday. The letter has been drafted and in
>> waiting for signature. I'll fax it to your office as soon as it gets
>> signed.
>>
>> Regards,
>> Candice
>>
>> Candice M. Gerretsen
>> Seattle Aircraft Certification Office
>> Phone (425) 917-6428
>> Fax (425) 917-6590
>>
>>
>>
>> "David Shepherd"
>> <davids@dartaero.
>> com>
To
>> Candice Gerretsen/ANM/FAA@FAA
>> 01/09/2006 07:59
cc
>> PM "Peter Hum" <phum@dartaero.com>,
>> "Bill Beckett"
>> <bbeckett@dartaero.com>,
>> <pmcdonald@dartaero.com>
>>
Subject
>> MDL update for SA00500SE
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>> Hi Candice,
>>
>> I just sent an MDL update complete with 8110-3 signed by DER Dave
>> McClenahan to Jean's attention for the subject STC.
>> I was hoping that you could keep an eye out for this package as we need
a
>> letter from the FAA accepting this

1/16/2006

>> data by January 18th in order to be able to deliver the updated steps to
>> one of our customers.
>>
>> Thanks in advance for your co-operation.
>>
>> Regards,
>>
>> David Shepherd
>>
>>
>>
>

Add 10,000 FREE Smileys!



CLICK HERE!

Peter Hum

From: David Shepherd [dshepherd@dartaero.com]
Sent: June 22, 2006 9:09 PM
To: pmcdonald@dartaero.com
Cc: 'Peter Hum'; 'Bill Beckett'; 'Shahbazian, Serge'; 'Linda Lacelle'
Subject: RE: Pip Pin Option for the D206-628 steps
Attachments: DSI9235-RevB.pdf

Peggy,

See DSI 9235 Rev. B attached.

Customer should need DSI 9235-011 at CHG 002.

When the design was changed, length of pip pins was increased to accomodate.

DSI 9235-011 CHG 002 should work for both old and new steps.

The ECN SHOULD have asked for existing stock to be updated to DSI 9235-011 CHG 002, but I don't know this for sure.

Peter is the guy who should be most familiar with this change and what was done to stock.
Hopefully he wasn't drinking Tequila that day!

David

From: Peggy McDonald [mailto:pmcdonald@dartaero.com]
Sent: Thursday, June 22, 2006 6:11 PM
To: 'Bill Beckett'; 'Shahbazian, Serge'; 'Linda Lacelle'
Cc: 'David Shepherd'
Subject: Pip Pin Option for the D206-628 steps

Good Morning,

I have a customer interested in 407 steps 1 EA P/N D206-628-031/and -032 and he requires the Pip Pin option offered in the catalogue (pg 73).

Can we offer a Pip Pin Kit? If so, please provide a P/N and \$\$ and lead-time.

The inventory report shows 3 ea in stock – are this of the old or new design?

Thanks.

Peggy

DART HELICOPTER SERVICES

Peggy McDonald

Sales Manager

Tel 1 613 632 3336

23/06/2006